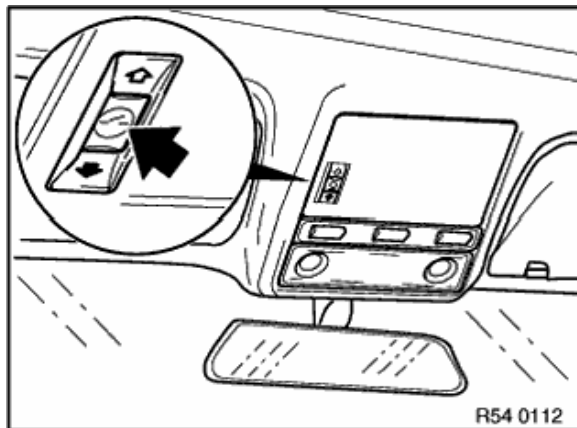
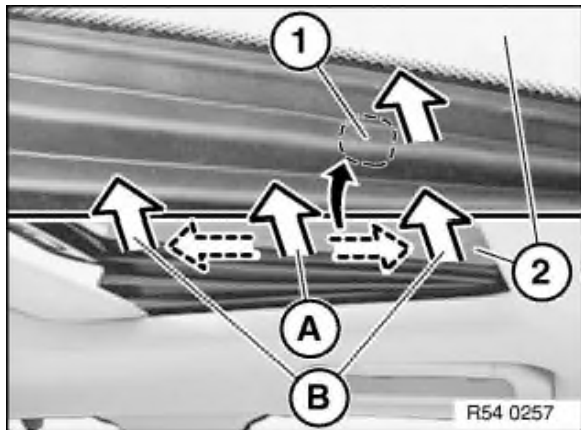
**Removal:**

Slowly slide roof-lining frame towards rear up to dimension (A).

A	E38
	E39, E53



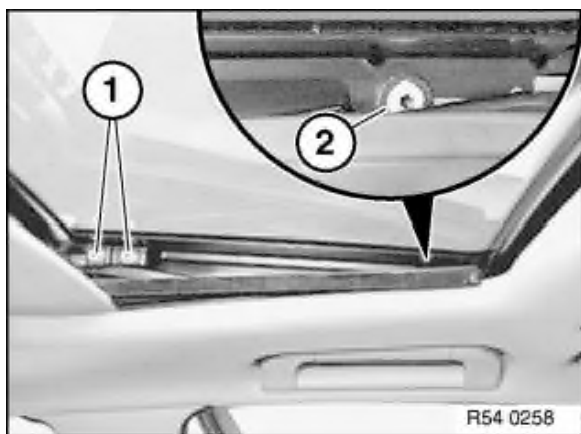
Press switch in direction of "raise position" (fan setting) until lid is raised to max. setting.



Note:

Grasp the bellows by hand only at the first fold (1) (risk of damage).

Detach bellows starting from center (A) towards front and rear (B) from glass slide/tilt sunroof lid (2).



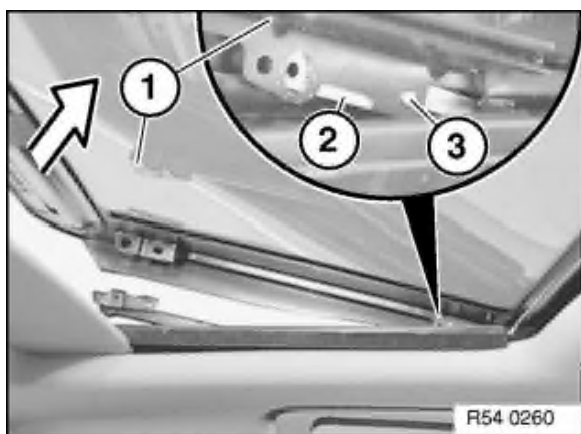
Release screws (1) and (2) with special tool 00 2 130.

Installation:

Replace removed screws (microencapsulation) or install old screws with Loctite 270 (Sourcing Reference: BMW Parts Service).

Tighten down screws with special tool 00 9 250.

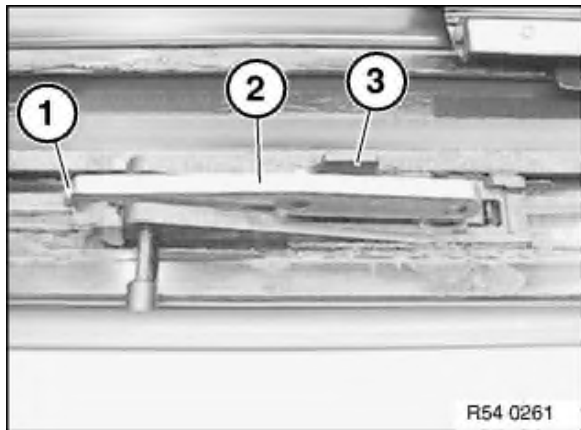
Tightening torque 54 12 2AZ.



Raise glass slide/tilt sunroof lid (1) at rear until setting lever (2) can be levered out of retaining pin (3) of lid (1).

Note:

Place glass sunroof lid on a clean base/support.



Setting lever with retaining screw:

Release retaining screw (1) until assembly opening is free.

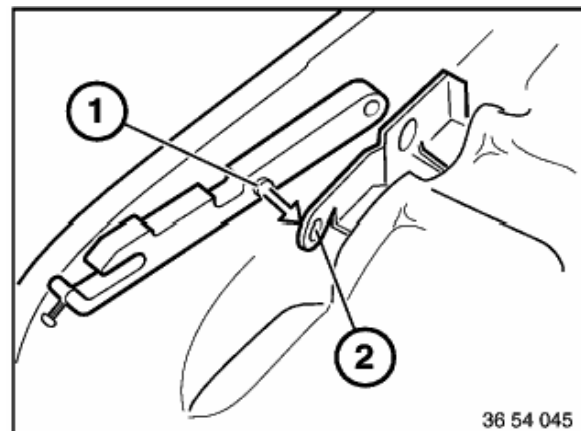
Raise setting lever (2) and unhook from slide (3).



Setting lever without retaining screw:

Inspect to see whether a retaining spring is present.

Press retaining spring at front downwards, raise setting lever (2) and unhook from sliding rail (3).

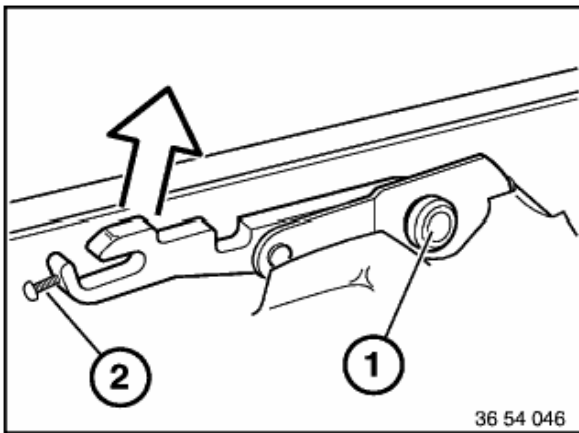


Installation:

Install setting lever on left/right on glass sunroof lid. Retaining pin (1) must locate correctly in bore (2).

Note:

Note designation on right (R) or left (L) setting lever.



Replace screws (1) (microencapsulation) or refit old screws with Loctite 270 (Sourcing Reference: BMW Parts Service).

Raise setting lever and insert screws (1) as far as they will go (do not tighten).

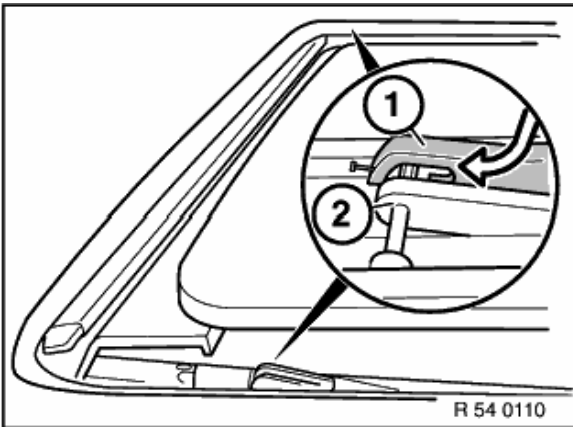
Setting lever with retaining screw:

Release retaining screw (2) until assembly opening is free.

Coat protruding thread with Loctite 270 (Sourcing Reference: BMW Parts Service).

Note:

Hardening of Loctite 270 takes about 30 minutes.



Setting lever with and without retaining screw:

Install glass slide/tilt sunroof lid; in so doing, hook setting lever (1) at front correctly into sliding rail (2).

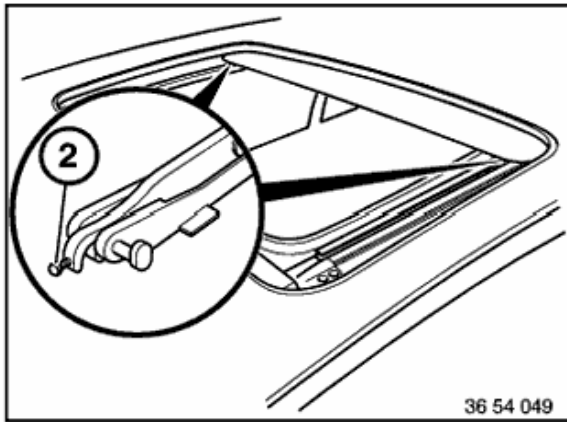


Caution!

Check that glass sunroof lid is securely seated.

Press glass sunroof lid at front on left/right with ball of thumb from bottom to top.

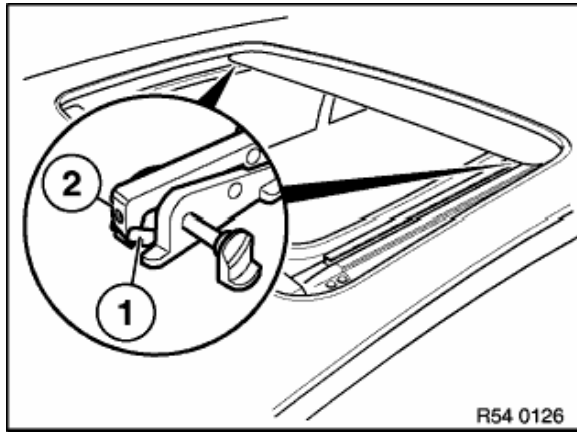
The glass sunroof lid must not be able to be raised.



Setting lever with retaining screw:

Open glass sunroof lid approx. 250 mm.

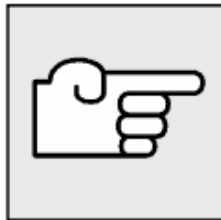
Carefully press glass sunroof lid upwards and screw in and tighten down securing screws (2) on left/right completely.



Setting lever without retaining screw:

If setting levers with retaining screws (1) are fitted, do not install any retaining screws in thread (2).

Make sure retaining spring (1) is correctly seated.



Adjusting glass slide/tilt sunroof lid.