

Contents

	<i>Page</i>
Chapter 1. Introduction and Summary ..o. ..*. ..o*. ... o.. .*ooo. **co .so. *.. ... Q*....****	1
INTRODUCTION	1
Federal Efforts To Address the Dioxin Problem	3
How Regulations Affect Technology Development	5
Summary of Findings	7
Chapter 2. Thermal Treatment Technologies** ... e *****m*****.*****	11
ROTARY KILN INCINERATION	11
Stationary or Land-Based Rotary Kiln Incinerators	12
Mobile Rotary Kiln Incinerators	13
LIQUID INJECTION INCINERATION TECHNOLOGY	17
Cost Estimates for Liquid Injection Incineration	19
FLUIDIZED-BED INCINERATION	19
Waste-Tech Services System	19
Ogden's Circulating-Bed Combustor (CBC)	21
Cost Estimates for Fluidized-Bed Incineration	23
HIGH-TEMPERATURE FLUID WALL DESTRUCTION-ADVANCED	
ELECTRIC REACTOR (AER)	23
Cost Estimates for AER Incineration	25
INFRARED INCINERATION	25
Testing and Availability of Infrared Incineration Technology	25
Cost Estimates for Infrared Incineration Technology	26
PLASMA ARC PYROLYSIS INCINERATION	26
Testing and Availability of PAP Incineration Technology	27
SUPERCRITICAL WATER OXIDATION	27
Testing and Availability of SCWO Technology	30
Cost Estimates for SCWO Treatment	31
IN SITU VITRIFICATION	31
Testing and Availability of ISV Technology	32
Cost Estimates for ISV Technology	33
Chapter 3. Nonthermal Treatment Technologies*..** **** e *0*****	35
DECHLORINATION TECHNOLOGIES	35
Early Dechlorination Methods	35
Recent Dechlorination Methods	36
BIOREMEDIATION	47
Testing and Availability of Bioremediation Technology	48
Cost Estimates for Bioremediation	49
Chapter 4. Other Remediation Technologies .* **m. .. *****e*****.*****	51
ONSITE SOIL WASHING TECHNOLOGIES	51
Testing and Availability of Soil Washing Technology	51
Westinghouse Electric Soil Washing Technology	51
BioTrol Soil Washing Technology	52
SOLIDIFICATION AND STABILIZATION TECHNOLOGIES	52
Testing and Availability of S/S Technology	54
EPA QUICKLIME TREATMENT	55
INTERNATIONAL WASTE TECHNOLOGIES TREATMENT	55
UNDERGROUND MINE STORAGE	57
ABOVEGROUND, ELEVATED STORAGE BUILDINGS	57

Chapter 5. Technology and Cost Summary ...	59
THERMAL TREATMENT TECHNOLOGIES ...	59
NONTHERMAL TREATMENT TECHNOLOGIES ...	61
COST ESTIMATES OF DIOXIN TREATMENT ...	62
Appendix A. Summary of the Cleanup at Times Beach ...	67

Figures

<i>Figure</i>	<i>Page</i>
2-1. Rotary Kiln	12
2-2. Rollins Environmental Services Rotary Kiln Incineration System	14
2-3. Vertically Oriented Liquid Injection Incinerator	18
2-4. Schematic Diagram of the Waste-Tech Incineration Process	20
2-5. Circulating-Bed Combustion System Offered by Ogden Environmental Services, San Diego, CA	22
2-6. Major Components of the AER Treatment Process	24
2-7. Infrared Incineration Process Offered by Westinghouse Environmental Services, Pittsburgh, PA	26
2-8. Westinghouse Environmental Services' Pyroplasma Waste Destruction Unit	28
2-9. Supercritical Water Oxidation Treatment	29
2-10. Bench-Scale ISV Unit Tested With Dioxin-Contaminated Soil From the Jacksonville, AR Superfund Site in February 1987	33
3-1. Galson Remediation Corp.'s APEG-PLUS chemical Treatment System	38
3-2. Reactor Used for Thermochemical Treatment in Eco Logic Process	43
3-3. Schematic Flow Diagram of the Thermal Gas-Phase Reductive Dechlorination Process	44
3-4. Low-Temperature Thermal Resorption Process	46
4-1. Westinghouse Soil Washing Process	51
4-2. Soil Washing System Offered by BioTrol, Inc.	53
4-3. Example of Proposed Design for Above-ground Storage Facility	58

Tables

<i>Table</i>	<i>Page</i>
1-1. Dioxin-Contaminated Sites on the National Priorities List as of Mar. 14, 1991	3
1-2. Major Regulatory Initiatives To Address Dioxin	4
1-3. Sites With Highest Dioxin Contamination Levels in Soil Identified in EPA's 1987 National Dioxin Strategy	6
1-4. Dioxin Treatment Standard Expressed as Concentration in Waste Extract Under the Resource Conservation and Recovery Act (RCRA)	7
1-5. Development Status of Dioxin Treatment Technologies Reviewed in This Background Paper	8
2-1. Estimated Average Cost Per Pound To Incinerate PCB Waste	15